



Dimensions in mm
 Specifications conform to
 IS 6352 : 2001
 ISO 1641/1 :1978

High Speed Steel PARALLEL SHANK SLOT MILLING CUTTERS

Diameter (e8)	Shank Diameter (h8)	Short Series		Standard Series	
		Cutting edge length	Overall length	Cutting edge length	Overall length
3	4	5	37	8	40
3.5	4	6	38	10	42
4	4	7	39	11	43
5	5	8	42	18	47
6	6	8	52	13	57
7	8	10	54	16	60
8	8	11	55	19	63
9	10	11	61	19	69
10	10	13	63	22	72
11	12	13	70	22	79
12	12	16	73	26	83
14	12	16	73	26	83
16	16	19	79	32	92
18	16	19	79	32	92
20	20	22	88	38	104
22	20	22	88	38	104
25	25	26	102	45	121
28	25	26	102	45	121
32	32	32	112	53	133
36	32	32	112	53	133
40	40	38	130	63	155
45	40	38	130	63	155
50	50	45	147	75	177
56	50	45	147	75	177
63	50	53	165	90	192
71	63	53	165	90	202

Type A - Flat Face Helical Fluted
 Type B - Concave Face Helical Fluted

Normally RH helical flutes RH cutting and type N tools
 are supplied with flat face - Type A

Range of Application:

For milling keyway slot in machine spindles